

# Work Order ID 99823

April-12-13 7:53:26 AM

\*99823\*

Page 1

Item ID: D2576-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Step (casting detail)

Start Date: 4/23/13 Start Qty: 40.00

Cust Item ID:

Required Date: 4/23/13 Req'd Qty: 40.00

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-04-16 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D2576	Rev G
-------	-------

100	PURCHASING	0.00
-----	------------	------

\*100\*

Purchasing

Memo 0.00

Purchasing

Issue P/O 19609 Cast per D2576-1 Pattern vendor: Alpine Non-Ferrous Material Release Note Required

13-04-17

110	Receive & Inspect for Damage & Mat'l Certs	0.00
-----	--	------

\*110\*

Packaging

Memo 0.00

Packaging

Ensure D2576 mould is returned with the ordered parts Ensure release note is attached

4/30/13 (50)

120	QC6- Inspect dimensions to drawing	0.00
-----	------------------------------------	------

\*120\*

QC

Memo 0.00

Quality Control

13-05-08

SO  
cost

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

**FAULT CATEGORY**

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

# Work Order ID 99823

April-12-13 7:53:26 AM

**\*99823\***

Page 2

Item ID: D2576-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Step (casting detail)

Start Date: 4/23/13 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 4/23/13 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>CNC</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00	OFC	2013-05-15		50	φ		
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

13/5/17  
ML5 13-05-16

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  <div style="display: flex; justify-content: space-around;"> <div> <input type="checkbox"/> Rework  <input type="checkbox"/> Scrap  <input type="checkbox"/> Use-as-is  <input type="checkbox"/> Work Order Update         </div> <div> <input type="checkbox"/> Skid-tube  <input type="checkbox"/> Machining  <input type="checkbox"/> Thermoforming  <input type="checkbox"/> Large Fab         </div> <div> <input type="checkbox"/> Crosstube  <input type="checkbox"/> Small Fab  <input type="checkbox"/> Finishing  <input type="checkbox"/> Composite         </div> <div> <input type="checkbox"/> Water Jet  <input type="checkbox"/> Prod. Eng. Coord.  <input type="checkbox"/> Rec/Store/Packaging  <input type="checkbox"/> Supplier         </div> <div> <input type="checkbox"/> Engineering  <input type="checkbox"/> Quality  <input type="checkbox"/> Other         </div> </div>	
--	--	--	--	--	--

# Picklist Print

April-12-13 7:53:30 AM

Page 1

Work Order ID: 99823

\*99823\*

Parent Item: D2576-1

\*D2576-1\*

Parent Item Name: Step (casting detail)

Start Date: 4/23/13

Required Date: 4/23/13

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev: A New Issue 05-11-29 JLM  
IPP rev B rev F dwg 07.07.06 EC  
IPP Rev: C As per Rev G 07-09-05 JLM Verified By: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2576-1P		Purchased	No			100	Each	0.0000	1	<del>40</del> 50			
----------	--	-----------	----	--	--	-----	------	--------	---	------------------	--	--	--

\*D2576-1P\*

Step (Casting Detail)

\*\*

4/23/13 (50)

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

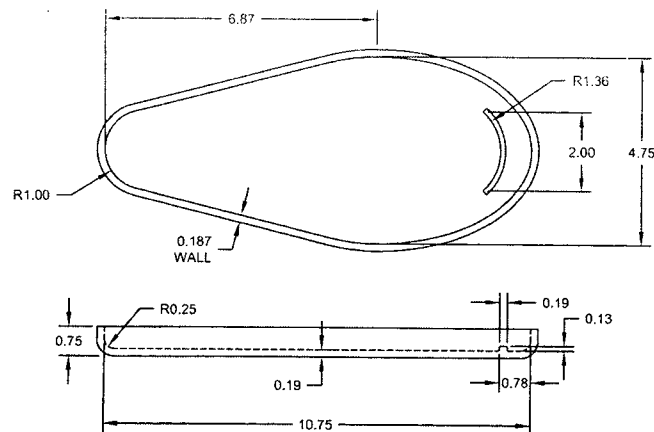
QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

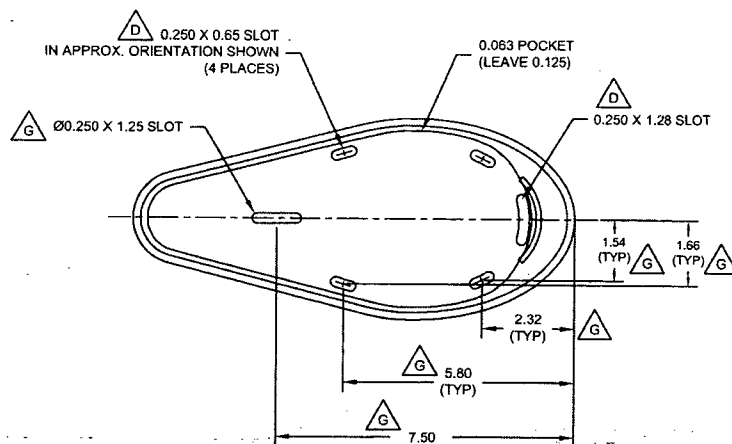
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

**FAULT CATEGORY**

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other



**D2576-1 CASTING**



**D2576-3 MACHINING DETAIL**  
(MAKE FROM D2576-1)

**NOTES:**

- 1) MATERIAL: CAST ALUMINUM ALLOY A-535.2
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.025 TO 0.050 MAX
- 6) IDENTIFICATION: NONE

UNCONTROLLED COPY

SUBJECT TO THE TERMS AND CONDITIONS OF THE

WARRANTY AGREEMENT

WHICH IS A PART OF THIS DRAWING

NO 99.823 MLC  
13-04-16

**RELEASED**

07.08.29

G	- CHANGE SLOTS LOCATION AND SIZE ON D2576-3 - DUE TO SKID BENDING PROGRAM CHANGES - UPDATE CNC PROGRAM	MB	07.08.15
F	7.05 WAS 6.61	PH	07.04.17
E	CHANGE 0.50 HOLE LOCATION AND ADD NOTE	RF	99.09.07
D	CHANGE SLOT SIZE AND LOCATION (TSR A1089)	CP	99.08.18
C	ADD POCKETS AND SLOTS FOR WELDING	DS	98.08.18
B	REMOVE POCKETS, ADD HOLE	DS	96.11.28
A	NEW ISSUE	DS	96.09.18
REV.	DESCRIPTION	BY	DATE
DESIGN	4	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	4		
CHECKED	PH		
MFG. APPR.	24		
APPROVED	4		
DE APPR.	4	DRAWING NO. REV. G D2576 SHEET 1 OF 1 TITLE SCALE STEP 1:3	
DATE	07.08.15	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19609**

Purchase Order Date 4/17/13

PO Print Date 4/22/13

Page Number 1 of 1

Order From :

VC-ALP001

ALPINE NON-FERROUS FOUNDRY  
8657 - 132ND STREET  
SURREY, BC V3W 4P1  
CA

Contact Name

Buyer

Brigitte Golden

Vendor Phone

604 596 8080

Requisition Nbr

Vendor Fax

604 596 8045

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2576-1P	Step (Casting Detail)	5/06/13 Yes	50.00 Each	FedEx PI collect	\$17.7500	\$887.50

Special Instr: As per DWG: D2576 Rev: G  
B99823

PO Total:

\$887.50

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES NO

Change Nbr: 2

Change Date: 4/22/13



**ALPINE NON-FERROUS FOUNDRY**8657-132ND STREET  
SURREY, B.C. V3W 4P1

Tel: (604) 596-8080 Fax: (604) 596-8045

**WORK ORDER**  
*PACKING LIST***Sold To: DART AEROSPACE**  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA**Ship To: DART AEROSPACE**

Order Date		Purchase Order#	Due Date	Ship Via			Page
19-Apr-13		PO19609	06-May-13	FEDEX			1
Item#	Item Code	Description	Material	Ordered	B/O	Qty Ready	Qty Ship
1 2	DART D2576	D2576 STEP CSTG		50			50

**Comments**

Castings&amp;Patterns are property of Alpine until paid in full

# PACKING SLIP

## BECK ALUMINUM LEBANON

Division of Beck Aluminum Alloys LTD

24 KEYSTONE DRIVE

LEBANON, PA 17042

Telephone: 717/277-0300

Fax: 717/277-0310

3134630

Ship Date 01/07/13

### Sold To:

RYPAC ALUMINUM RECYCLING LTD.  
11849 TANNERY RD.  
SURREY, BC V3V 3W8  
CANADA

### Ship To:

RYPAC ALUMINUM RECYCLING LTD.  
11849 TANNERY RD.  
SURREY, BC V3V 3W8  
CANADA

### CHEMICAL ANALYSIS - ELEMENTS LESS THAN 0.01% MAY NOT BE REPORTED

CHEMICAL ANALYSIS - ELEMENTS LESS THAN 0.01% MAY NOT BE REPORTED														
Customer	Ship Via		F.O.B.								Terms			
RYPAL	CPU # 3121		LEBANON, PA								Net 30 Days			
Purchase Order Number								Salesperson	Order Date	Our Order Number				
2616								JM	01/04/13	328419				
Item Number/ Item Description														
I535.21 - PRIMARY ALUMINUM INGOT														
Customer Item Code:														
Heat #	LBS	SI	FE	CU	MN	MG	CR	NI	ZN	TI	PB	SN	SR	BE
X35265-069	2062	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-070	2160	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-071	2144	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-072	2060	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-073	2198	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-074	2104	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-075	2236	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-076	2142	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-077	2278	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-078	2186	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-079	2086	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-080	2188	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-081	2064	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-082	2148	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-083	2008	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-084	2138	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-085	2106	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-086	2106	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-087	1808	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-088	1942	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
X35265-089	2066	0.07	0.07	0.00	0.16	7.24	0.00	0.00	0.05	0.18	0.01	0.01	0.000	0.0046
Weighted Avg.														
	0.070	0.070	0.000	0.160	7.240	0.000	0.000	0.050	0.180	0.010	0.010	0.000	0.005	

Special Requirements: INVOICE, PACKING LIST AND COA FAXED OR EMAILED ASAP.

Delivery Information: CPU, Van

Total 44230

CAUTION: INGOTS ARE SUBJECT TO THE FORMATION OF SHRINKAGE CAVITIES WHICH MAY ENTRAP MOISTURE: SUCH MOISTURE CAN CAUSE AN EXPLOSION HAZARD. TO MINIMIZE THIS HAZARD, ALL INGOTS MUST BE THOROUGHLY DRIED TO REMOVE ANY ENTRAPPED MOISTURE BEFORE CHARGING THEM INTO MOLTEN METAL

Authorized Signature

Date